

AX series

- Multi Input/Output
- High speed sampling cycle (0.1 sec)
- Installation depth : 63mm
- Control output selectable : Reverse operation/Direct operation
- PID auto tuning








· Suffix code

Model	Code		Information
AX	<input type="checkbox"/> -	<input type="checkbox"/> <input type="checkbox"/>	Digital temperature controller
Dimension	2		AX2 : 48 X 96 mm
	3		AX3 : 96 X 48 mm
	4		AX4 : 48 X 48 mm
	7		AX7 : 72 X 72 mm
	9		AX9 : 96 X 96 mm
Output selection	1		SSR + Relay1 + Relay2
	2		SSR + Relay1 + Relay2 + Relay3
	1B		SSR + Relay1(Form c) + Relay2
	2B		SSR + Relay1(Form c) + Relay2 + Relay3
	3		4 - 20 mA + Relay2
	4		4 - 20 mA + Relay2 + Relay3
Power supply voltage		A	100 - 240 V a.c 50/60 Hz

※ Form C : Normal close type contact

※ Relay output operates as control output, alarm output and LBA output depending on the internal parameter setting.

· Specification

	AX4	AX3	AX7	AX2	AX9	
Appearance						
	48 X 48 X 63	96 X 48 X 63	72 X 72 X 63	48 X 96 X 63	96 X 96 X 63	
Input type	Multi input(Thermocouple : K, J, R, T, IEC 584-1), (RTD : Pt100 Ω, IEC751)					
Sampling cycle	100 ms					
Input impedance	max 1 MΩ					
Albvable input wiring resistance	10 V DC					
Display accuracy	Thermocouple K,J,T	± 0.3 % of F.S ±1 digit (RJC error ±0.8%) °C				
	Thermocouple R	±1.0% of F.S ±1 digit in the 0 ~ 600 °C range			± 2.0°C in the range of 0~600°C, ± 0.8°C outside of the range	
		±0.3 % F.S ±1 digit in the 600 ~ 1700 °C range				
Pt100	±0.3 % of F.S ±1 digit°C					
Display type	7 Segment LED (PV : red, SV : green)					
Font size	PV	13.0 X 6.5	15.9 X 7.6	14.5 X 7.0	14.5 X 7.0	22.5 X 11.2

	SV	9.2 X 5.2	12.0 X 6.0	9.4 X 4.7	10.8 X 5.2	18.7 X 9.3
Input resolving power	<ul style="list-style-type: none"> • Thermocouple : 0.1°C (K2, J, T), 0.5°C (K1), 0.3°C / 1°F (R) • RTD : 0.03°C, (0.1 °F) 					
Insulation resistance	min 20MΩ, 500 V DC 1 minute (primary terminal - secondary terminal)					
Dielectric strength	2,300 V AC, 50/60 Hz, for 1min (primary terminal - secondary terminal)					
Control method	PID control by Auto-tuning, ON/OFF control					
Manual reset	Users set with in the range 0.0% - 100.0%					
Control output operation	Reverse operation / Direct operation selectable by the parameter setting					
Control output	<ul style="list-style-type: none"> • Relay output ※Selectable by the parameter setting 1a contact, 3 A 240 V AC, 3 A 30 V DC(resistive load) 					
	<ul style="list-style-type: none"> • Voltage pulse output for running SSR [time sharing proportional control (CYC)] • Voltage plus output for running SSR [phase control(PHR)] 0/12 V DC, pulse voltage (resistive load minimum 600Ω) 					
	4 - 20 mA DC(resistive load max. 600Ω)					
Power supply voltage	100 - 240 V AC 50 / 60 Hz					
Voltage fluctuation	±10 % of the power supply voltage					
Power consumption	5.5 VA max					
Ambient temperature	-5 ~ 50°C					
Ambient humidity	35 ~ 85% RH (without condensation)					
Vibration resistance	10 -55 Hz, 0.75 mm, each to direction, X, Y and Z for 2 hours					
Shock resistance	300 m/s ² to direction 6 each 3 times					
Weight	180 g	320 g	300 g	320 g	400g	